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“The Challenges for Drilling for Deep Hydrocarbons”

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*Tulane University Engineering Forum
April 16, 2010 New Orleans, La.*

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CREDITS

A large, high-quality photograph of a blue liquid splash, likely water, with a white background. The splash is dynamic, with a peak in the center and ripples spreading outwards. The water is a vibrant blue color.

**AGR FJ Brown would like to thank
James R. Moffett and William R. Richey
with McMoRan Exploration Company for
their support on this presentation**

The last true wildcatter.....



James R. "Jim Bob" Moffett

"Tex, we got it."

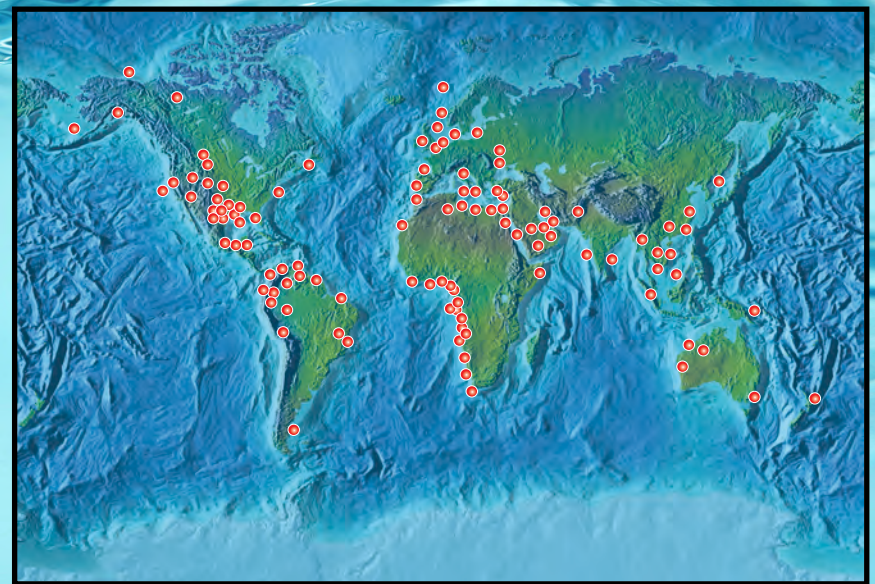
EXPERTISE



**AGR FJ Brown, a member of the AGR
Petroleum Services family of companies**



**Provided drilling and completion
engineering support, complete
drilling management teams and
on-site drilling supervisors for
nearly 25 years**



Over 130 clients in 56 countries

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Successful execution of complex HPHT well designs demands significant FEED

- **Front end engineering and design is critical to a successful execution and for mitigating risk associated with issues:**
 - ❑ **Abnormal pressure & temperature**
 - ❑ **Well control**
 - ❑ **Tripping & hole conditioning**
 - ❑ **Logistics**

Successful execution of complex HPHT well designs demands unique combinations of COTS *and* enabling TECHNOLOGY

- **Combining commercial off the shelf technologies in unconventional ways and incorporating enabling technologies into well designs play critical roles in successful executions**

Proper execution of FEED work and the optimization of TECHNOLOGY results in remarkable achievements that are repeatable:

- **Drilled the deepest well BML in GoM.....32,997 ft. TD**
- **Managed the highest BHP ever recorded by MW.....
*nearly 33,000 psi.....all without MPD***
- **Set a world drilling record.....over 750 continuous operating
*hours on a 4-3/4" turbine and a 6" Diamond Impregnated Bit***
- **Installed the world's longest expandable liner.....almost
*7,000 ft. long with a liner shoe depth of almost 22,000 ft.***

Successful execution of complex HPHT well designs demands an HSE culture

- **Pushing the envelope during extreme drilling conditions creates a unique stage for potential injuries, significant financial loss for lost time and environmental impact**
- **Operational achievements unhindered by lost time, injuries or negative impacts to the environment; all while using OBM**

Embracing an HSE culture allows risk managed execution resulting in World Class Safety & Environmental Stats

World class HSE statistics (2009)

- ✓ **Drilling Ops Incident Rate: 1.01** (1 lost workday illness in 196,777 hours)
- ✓ **EPA NPDES Non-Compliance Rate: Ø**
- ✓ **Oil Spill Incident Rate: Ø**
- ✓ **MMS INCs: 19 inspections with only 1 minor infraction**

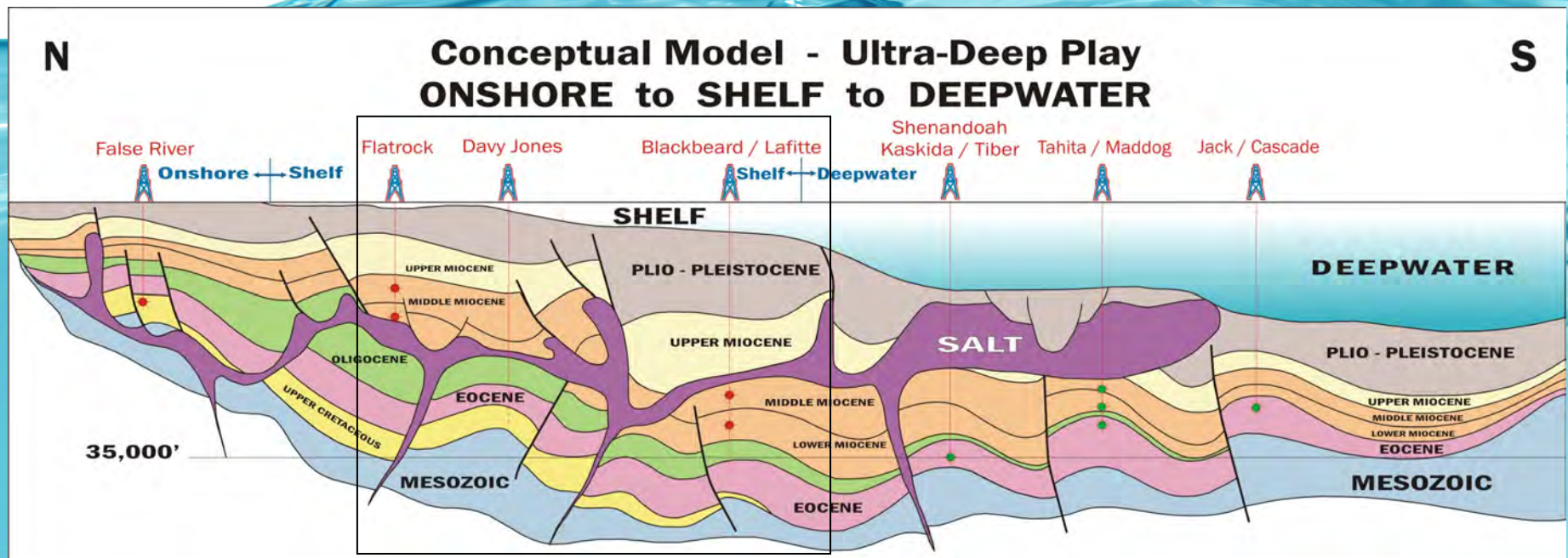
ULTRADEEP SUMMARY

Since 2004, 12 wells drilled to TDs ranging from 20,046 ft. to 32,997 ft. BML.....Over 35 wells deeper than 18,000 ft. with MWs >18.4ppg

- **All located in <90 ft. WD in shallow shelf GoM in S. Marsh Island, Eugene Island, S. Timbalier and in State/Inland Waters Louisiana**
- **Operator campaign to identify and test Miocene, Eocene and possibly Cretaceous aged sediments**

MISSING LINK

Data points on GoM shelf provide the missing links between the onshore and DW discoveries



BARGE RIGS

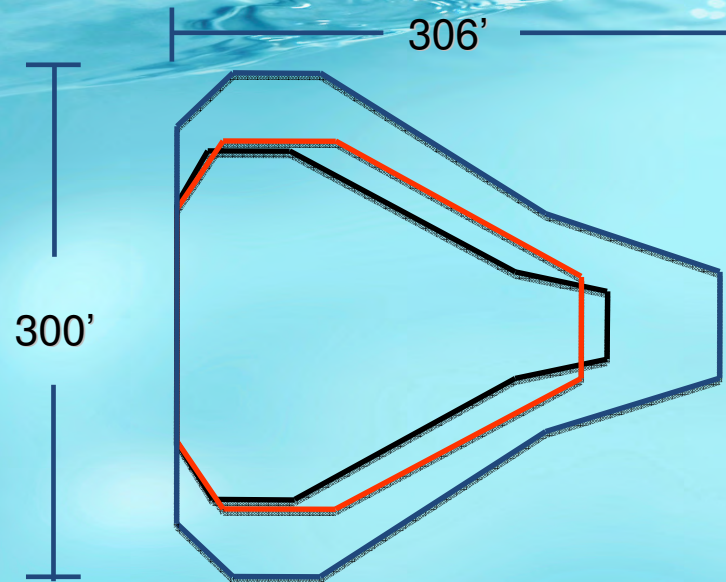
**“Shallow” ultradeep wells drilled
with barge rigs**

- **Deepest TD 24,600 ft.**
- **Preferred specs**
 - ✓ **Minimum Hookload: 1,500,000 lbs.**
 - ✓ **Pumps: 3x 1700hp**
 - ✓ **Top Drive**



240-C Workhorse Class

Super Premium High Specification



240 -C Class

EXL Class

Super Gorilla

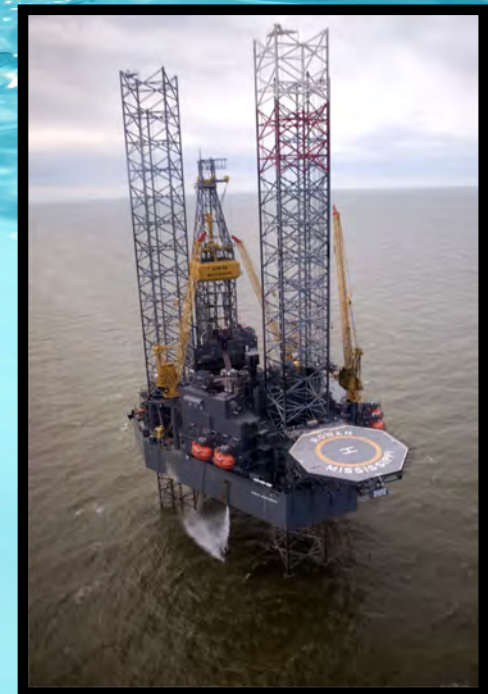
JACKUP RIGS



Ultradeep wells drilled with Super Premium High Specification Rig

- Average 26,505 ft. TD
- Deepest 32,997 ft. TD

	240-C Workhorse Class	Super Gorilla Class
Hookload	2.5M lbs.	2.5M lbs.
Cantilever Reach	80 ft.	100 ft.
#Mud Pumps/HP	3/3,000 HP ea.	3/3,000 HP ea.



EXPANDABLES



The use of expandable technology is being incorporated into future well designs as an enabling technology.....

....instead of calling on the technology to assist in repairing a mechanical problem

- **Use existing assets.....Routine to run through casing exits**
- **Successful LOT without remedial squeezes**
- **Attractive economics:**
 - ✓ **Extension of shoe to significantly greater depths**
 - ✓ **Maximized hole size for continued drilling to target**
 - ✓ **Proper evaluation of the target zone**
 - ✓ **Proper sizing for future completions**

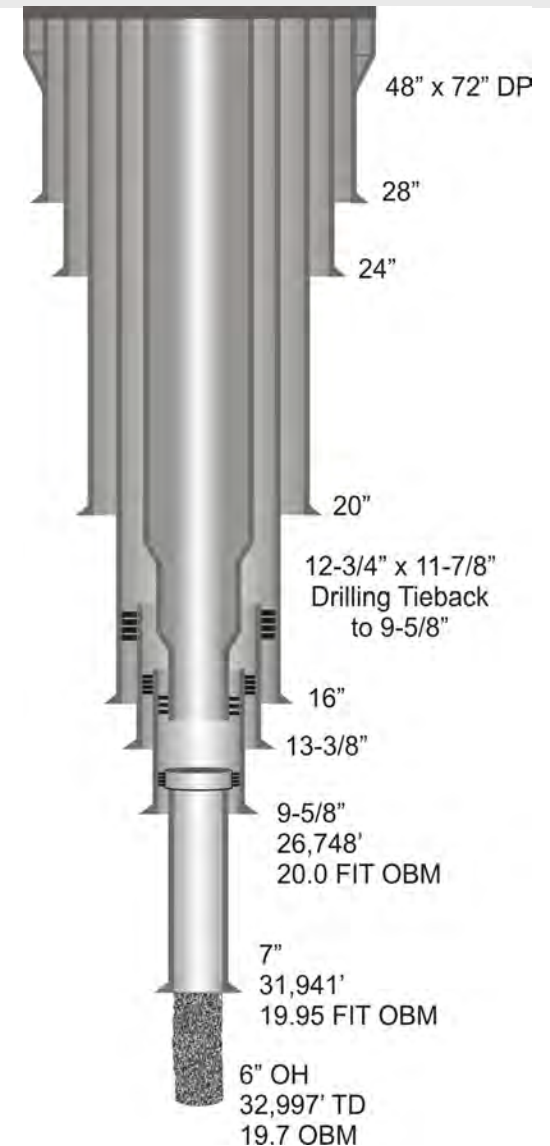
Well Summary: S. Timbalier 168 Blackbeard Prospect

- **Objective:** *Multi-Tcfe Targets - Miocene & older below 26,000 ft.*
- **Planned TD:** *31,267 ft.*
- **Challenges:** *Extreme temperature & pressure (>400 °F and 1 psi/ft.)*
Logistics & long lead times for critical equipment
Maintain acceptable hole size at TD for completion

MEETING THE CHALLENGE

Well Summary: **S. Timbalier 168** **Blackbeard Prospect**

- ✓ **Logged 4 potential hydrocarbon bearing zones....all below 30,000 ft.**
- ✓ **Deepest well BML in GoM....32,997 ft. TD**
- ✓ **Highest BHP ever recorded by MW.....
nearly 33,000 psi.....all without MPD**
- ✓ **Set a world drilling record.....over 750
continuous operating hours on a 4-3/4"
turbine and a 6" Diamond Impreg Bit**



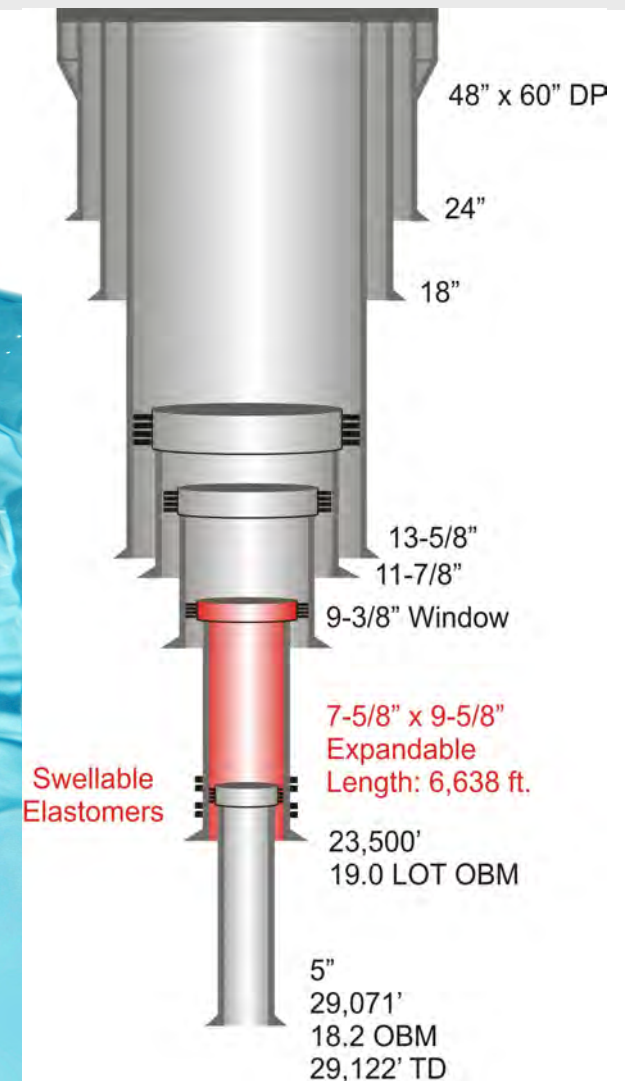
Well Summary: S. Marsh Island 230
Davy Jones Prospect

- **Objectives:** *Multi-Tcfe Targets – Miocene, Eocene (Wilcox), Paleocene and possibly older Cretaceous (Tuscaloosa)*
- **Planned TD:** *28,000 ft.*
- **Challenges:** *Extreme temperature & pressure*
Logistics & long lead times for critical equipment
Utilize previously abandoned wellbore

MEETING THE CHALLENGE

Well Summary: S. Marsh Island 230 Davy Jones Prospect

- ✓ Exceeded planned TD....**29,122 ft. TD**
- ✓ Existence of Wilcox-aged sediments and geologic model confirmed. Logged high quality, hydrocarbon bearing sands
- ✓ **3rd** longest expandable liner in the world.....**2nd** longest through a window.....**1st** through a whipstock using an expandable openhole anchor with swellable elastomers.....**almost 6,700 ft. long with a liner shoe depth of almost 24,000 ft.**



WELL DESIGN



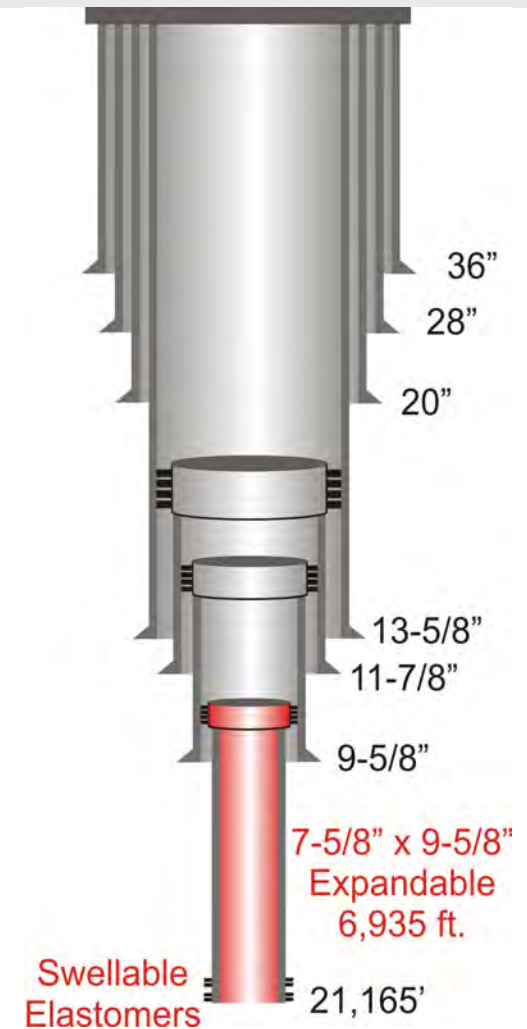
Well Summary: S. Marsh Island Blueberry Hill Prospect

- **Objectives:** *Confirm existence of Miocene sands on flank of structure*
- **Planned TD:** *21,850 ft.*
- **Challenges:** *High temperature & pressure
Logistics & long lead times for critical equipment
Utilize existing wellbore*

MEETING THE CHALLENGE

Well Summary: S. Marsh Island Blueberry Hill Prospect

- ✓ Reached geologic TD....**23,208 ft. TD**
- ✓ Existence of Miocene-aged sediments verified and confirmed thickening on flank of structure. Identified three hydrocarbon bearing sands
- ✓ Longest expandable liner in the world.....
almost 7,000 ft. long with a liner shoe depth of almost 22,000 ft.





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Questions?

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